



PARTS CATALOGUE

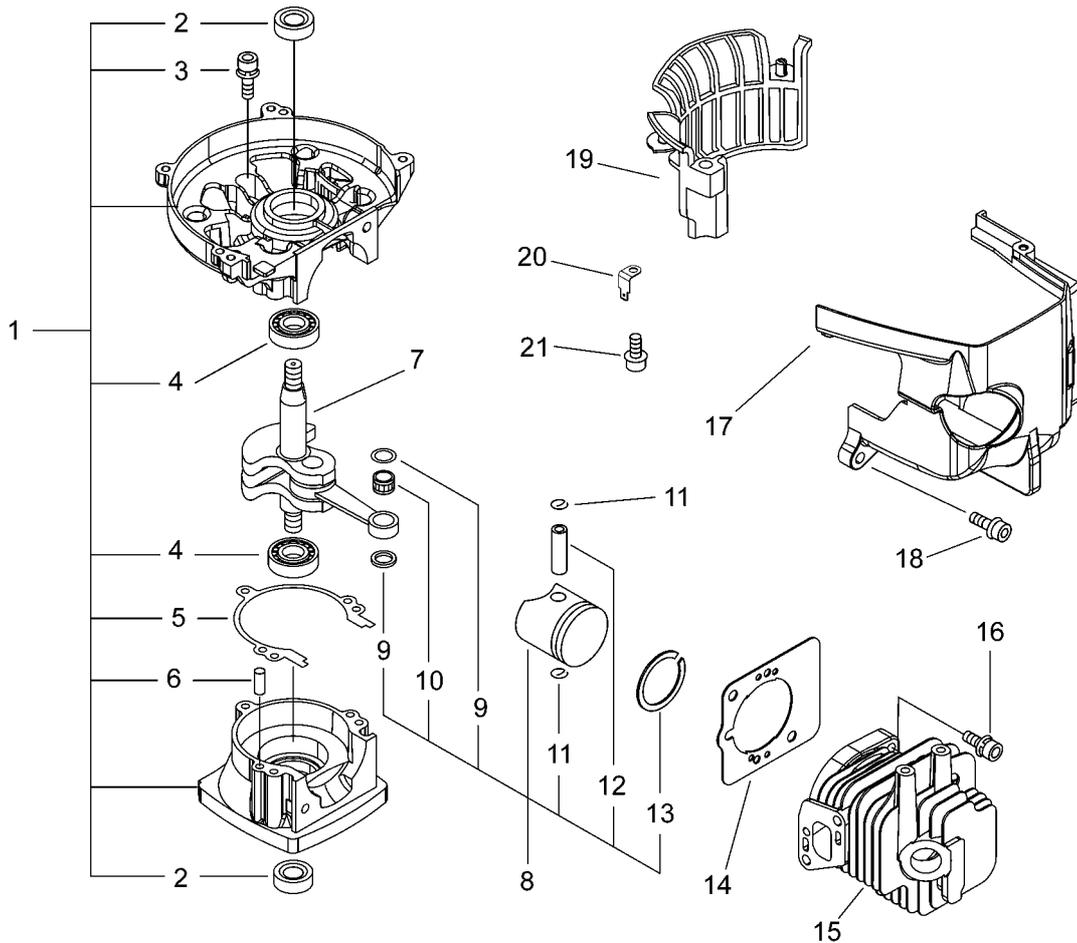
HEDGE CLIPPER

HCR-161ES

CE

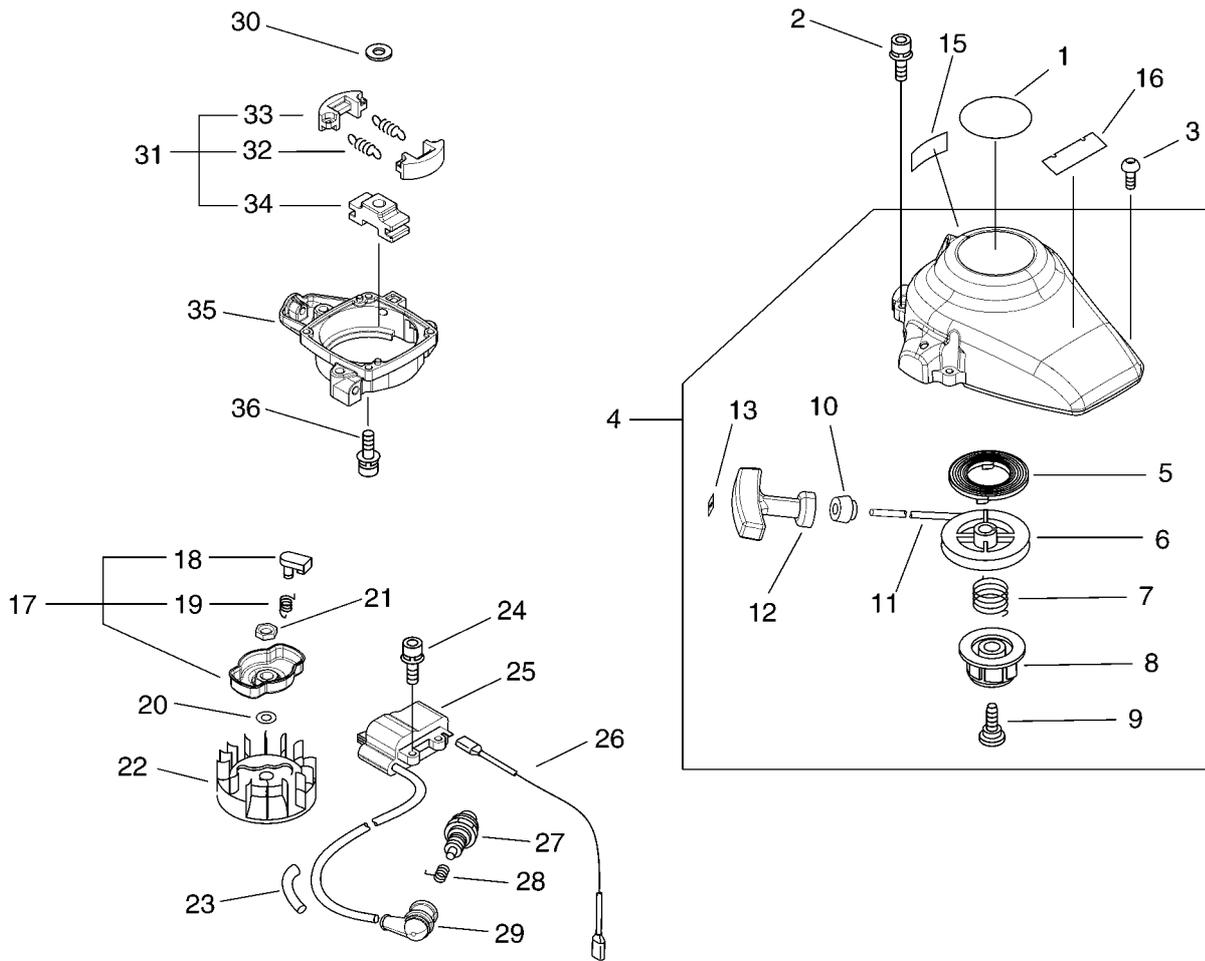
HCR-161ES 1

Cylinder, Crankcase, Piston



| KEY | LV | PART NUMBER | Q'TY | DESCRIPTION | REMARKS |
|-----|----|--------------|------|---------------------|---------|
| 1 | | 100204-52132 | 1 | CRANKCASE KIT | |
| 2 | + | 100212-42031 | 2 | OILSEAL | |
| 3 | + | 900162-05028 | 3 | BOLT, H.S. 5*28 | |
| 4 | + | 94035-36201 | 2 | BEARING BALL | |
| 5 | + | 100242-42030 | 1 | GASKET, CRANKCASE | |
| 6 | + | 100215-03930 | 2 | PIN, DOWEL | |
| 7 | | A011-000223 | 1 | CRANKSHAFT,ASM | |
| 8 | | P021-007772 | 1 | PISTON KIT | |
| 9 | + | 100014-08960 | 2 | SPACER, PISTON PIN | |
| 10 | + | 100113-05930 | 1 | BEARING, NEEDLE | |
| 11 | + | 100015-04630 | 2 | CIRCLIP, PISTON PIN | |
| 12 | + | 100013-11520 | 1 | PIN, PISTON | |
| 13 | + | A101-000090 | 1 | RING,PISTON | |
| 14 | | V100-000160 | 1 | GASKET,CYL | |
| 15 | | A130-000550 | 1 | CYLINDER | |
| 16 | | 900162-05022 | 2 | BOLT, H.S. 5*22 | |
| 17 | | A160-000880 | 1 | COVER,CYLINDER | |
| 18 | | 91121-05016 | 1 | BOLT, FLANGE | |
| 19 | | A127-000170 | 1 | COVER,DUST | |
| 20 | | C152-000410 | 1 | CONNECTOR | |
| 21 | | 91118-05016 | 1 | BOLT | |

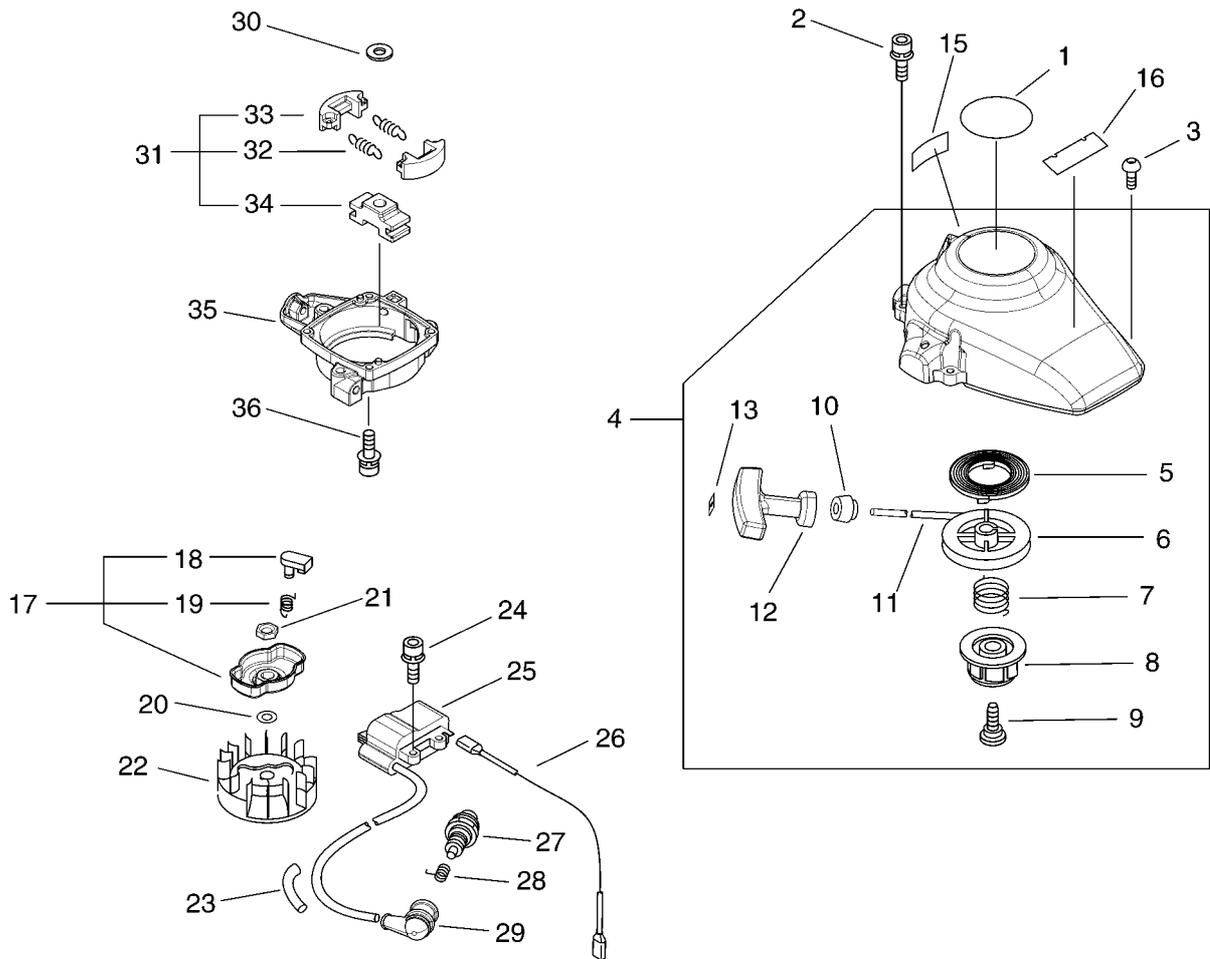
HCR-161ES 2 Starter, Magneto, Clutch



| KEY | LV | PART NUMBER | Q'TY | DESCRIPTION | REMARKS |
|-----|----|--------------|------|--------------------|---------|
| 1 | | X502-000330 | 1 | LABEL,ECHO | |
| 2 | | V202-000090 | 4 | BOLT,4 | |
| 3 | | V202-000030 | 1 | BOLT,4 | |
| 4 | | A051-001110 | 1 | STARTER,RECOIL ASY | |
| 5 | + | 177220-42030 | 1 | SPRING, REWIND | |
| 6 | + | P022-006830 | 1 | DRUM | |
| 7 | + | V452-000150 | 1 | SPRING,TORSION | |
| 8 | + | A507-000030 | 1 | CATCHER,PAWL | |
| 9 | + | 177236-61830 | 1 | SCREW | |
| 10 | + | 177227-42030 | 1 | GUIDE, ROPE | |
| 11 | + | P022-008260 | 1 | ROPE | |
| 12 | + | 177228-27030 | 1 | GRIP, STARTER | |
| 13 | + | 177246-11120 | 1 | CLIP, STARTER ROPE | |
| 15 | | X530-000210 | 1 | LABEL,EYE CATCHER | |
| 16 | | X503-007710 | 1 | LABEL,MODEL | |
| 17 | | A052-000210 | 1 | PULLEY,ASM STARTER | |
| 18 | + | P022-020030 | 2 | PAWL, STARTER | |
| 19 | + | P022-007980 | 2 | SPRING, RETURN | |
| 20 | | 900600-00008 | 1 | WASHER 8 | |
| 21 | | 900512-00008 | 1 | NUT 3N 8 (L-H) | |
| 22 | | A409-000210 | 1 | ROTOR,MAGNETO | |
| 23 | | V475-001610 | 1 | TUBE | |
| 24 | | 91113-04020 | 2 | BOLT | |
| 25 | | A411-000130 | 1 | COIL,IGNITION | |

HCR-161ES 2

Starter, Magneto, Clutch

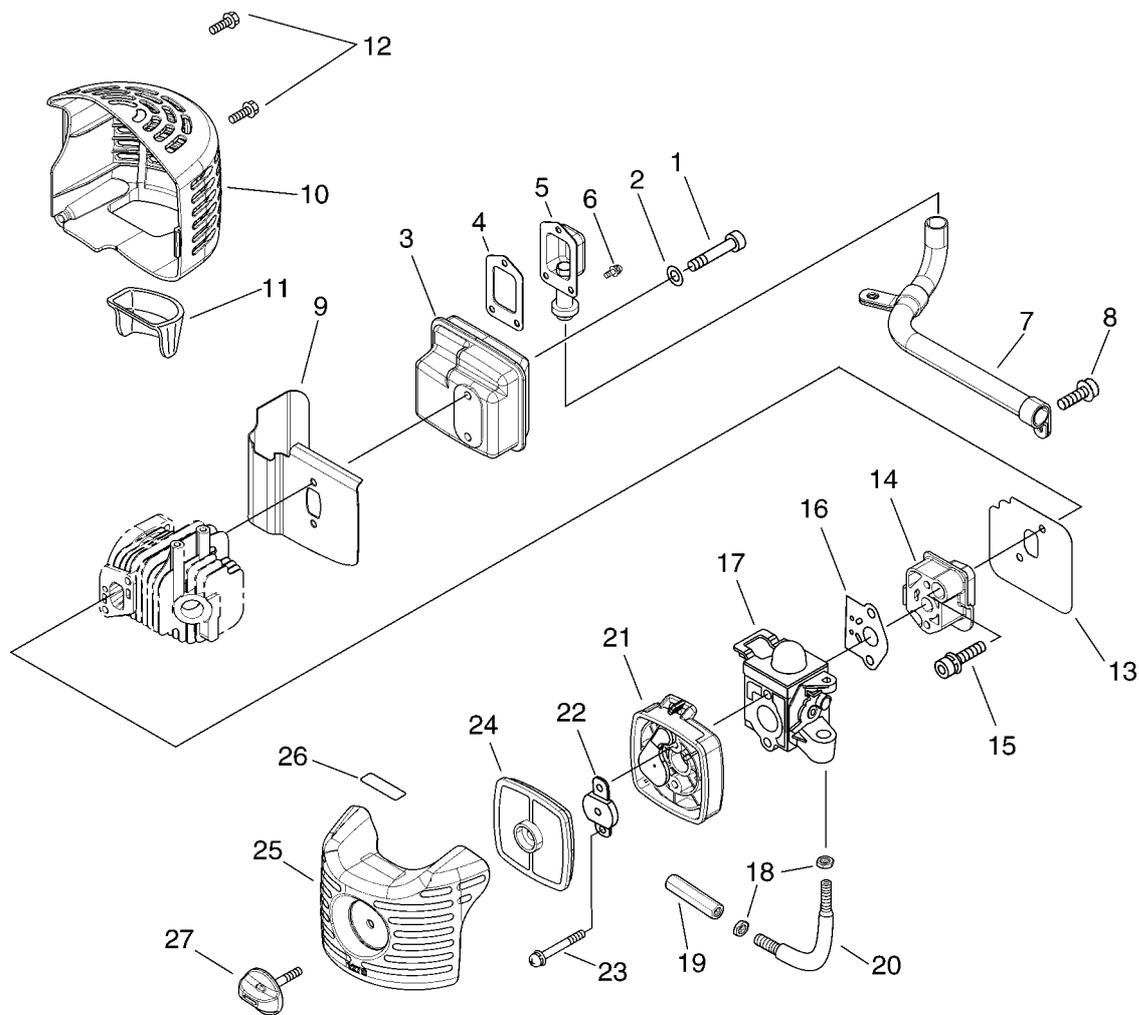


| KEY | LV | PART NUMBER | Q'TY | DESCRIPTION | REMARKS |
|-----|----|--------------|------|---------------------|---------|
| 26 | | V485-000870 | 1 | LEAD | |
| 27 | | A425-000000 | 1 | SPARKPLUG | |
| 28 | | A426-000010 | 1 | TERMINAL, SPARKPLUG | |
| 29 | | A427-000012 | 1 | CAP, SPARK PLUG | |
| 30 | | 610350-12360 | 1 | WASHER | |
| 31 | | A056-000190 | 1 | CLUTCH ASY | |
| 32 | + | A566-000000 | 2 | SPRING, CLUTCH | |
| 33 | + | 175017-44331 | 2 | SHOE, CLUTCH | |
| 34 | + | A552-000080 | 1 | HUB, CLUTCH | |
| 35 | | A570-000140 | 1 | CASE, CLUTCH | |
| 36 | | 900163-04016 | 4 | BOLT HSH | |

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Air Cleaner, Carburettor, Muffler

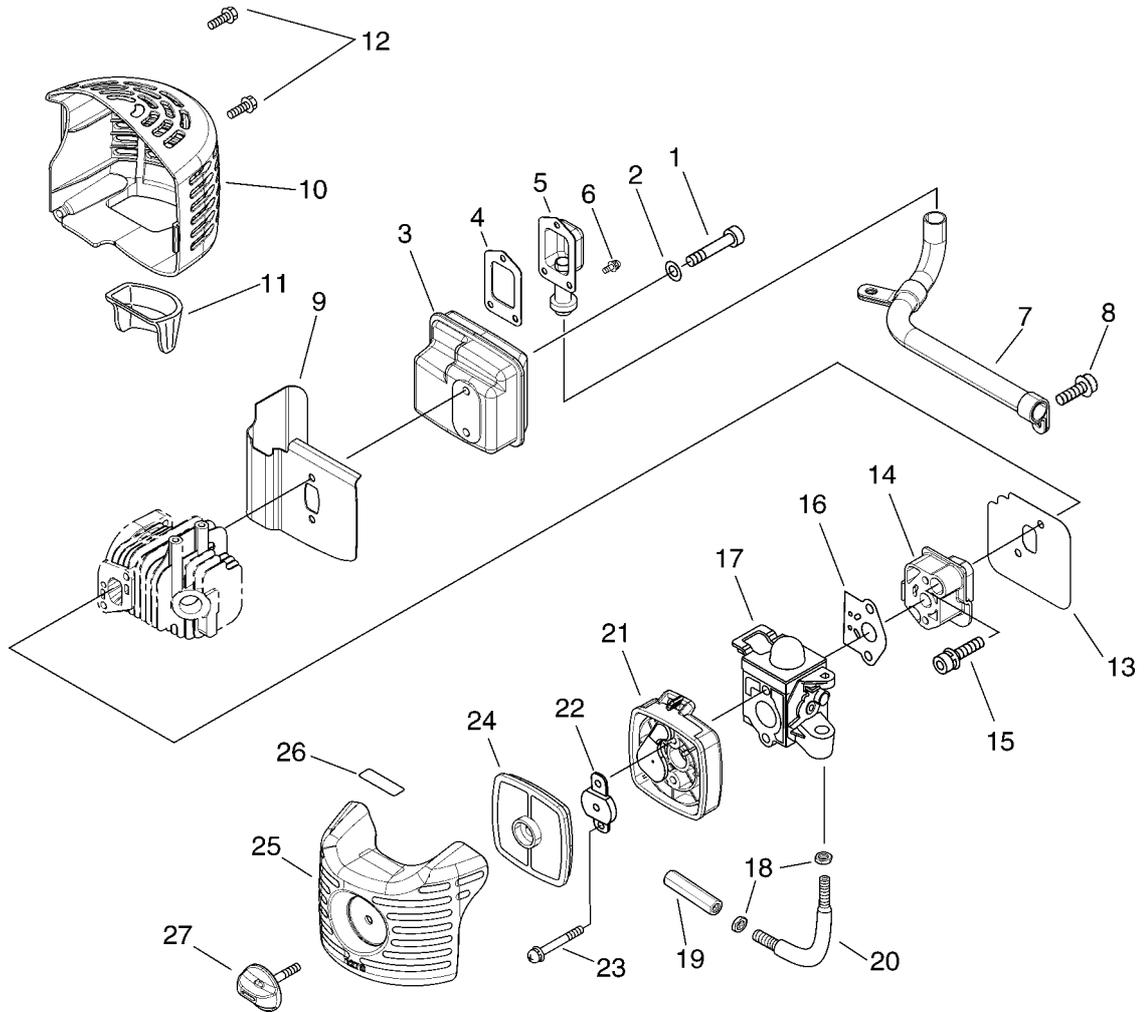


| KEY | LV | PART NUMBER | Q'TY | DESCRIPTION | REMARKS |
|-----|----|--------------|------|-----------------------|---------|
| 1 | | 900105-05055 | 2 | BOLT, H.S. 5*55 | |
| 2 | | 900600-00005 | 2 | WASHER 5 | |
| 3 | | 145806-42030 | 1 | MUFFLER | |
| 4 | | 145866-42031 | 1 | GASKET, MUFFLER LID | |
| 5 | | A313-000870 | 1 | GUIDE, EXHAUST | |
| 6 | | 900242-04010 | 3 | SCREW 4*10 | |
| 7 | | A313-000880 | 1 | GUIDE, EXHAUST | |
| 8 | | 91107-04010 | 1 | BOLT, FLANGE | |
| 9 | | V104-000850 | 1 | GASKET, EXHAUST | |
| 10 | | A320-000430 | 1 | COVER, MUFFLER | |
| 11 | | A323-000010 | 1 | PIECE, COVER | |
| 12 | | 91121-05016 | 2 | BOLT, FLANGE | |
| 13 | | V103-000180 | 1 | GASKET, INTAKE | |
| 14 | | A200-000300 | 1 | INSULATOR, INTAKE | |
| 15 | | 900162-05025 | 2 | BOLT, H.S. 5*25 | |
| 16 | | V103-000410 | 1 | GASKET, INTAKE | |
| 17 | | A021-001450 | 1 | CARBURETOR, DIAPHRAGM | |
| 18 | | 92003-07000 | 2 | NUT | |
| 19 | | C482-000060 | 1 | CONNECTOR, CABLE | |
| 20 | | C482-000050 | 1 | CONNECTOR, CABLE | |
| 21 | | P021-013020 | 1 | CASE, AIR CLEANER | |
| 22 | | 129011-52730 | 1 | PLATE, PREVENT | |
| 23 | | 900242-05065 | 2 | SCREW 5*65 | |
| 24 | | 130310-54130 | 1 | FILTER, AIR | |

HC-161ES

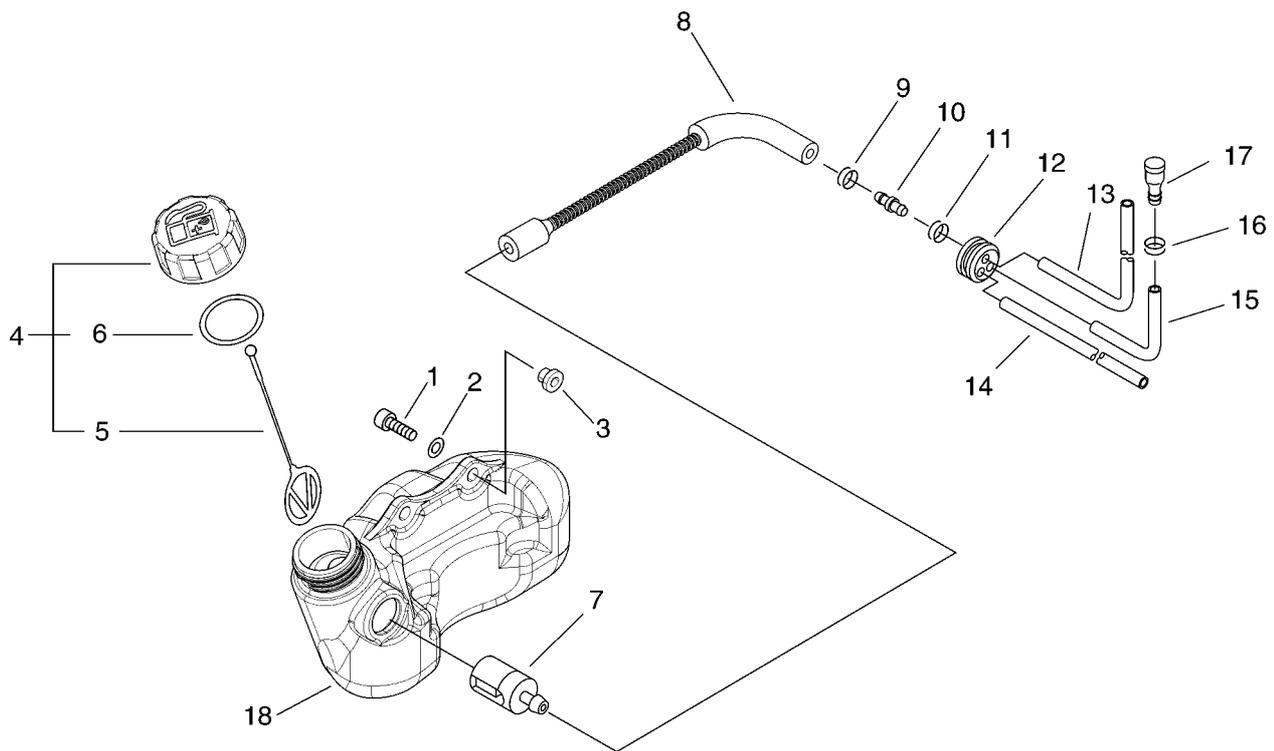
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Air Cleaner, Carburettor, Muffler



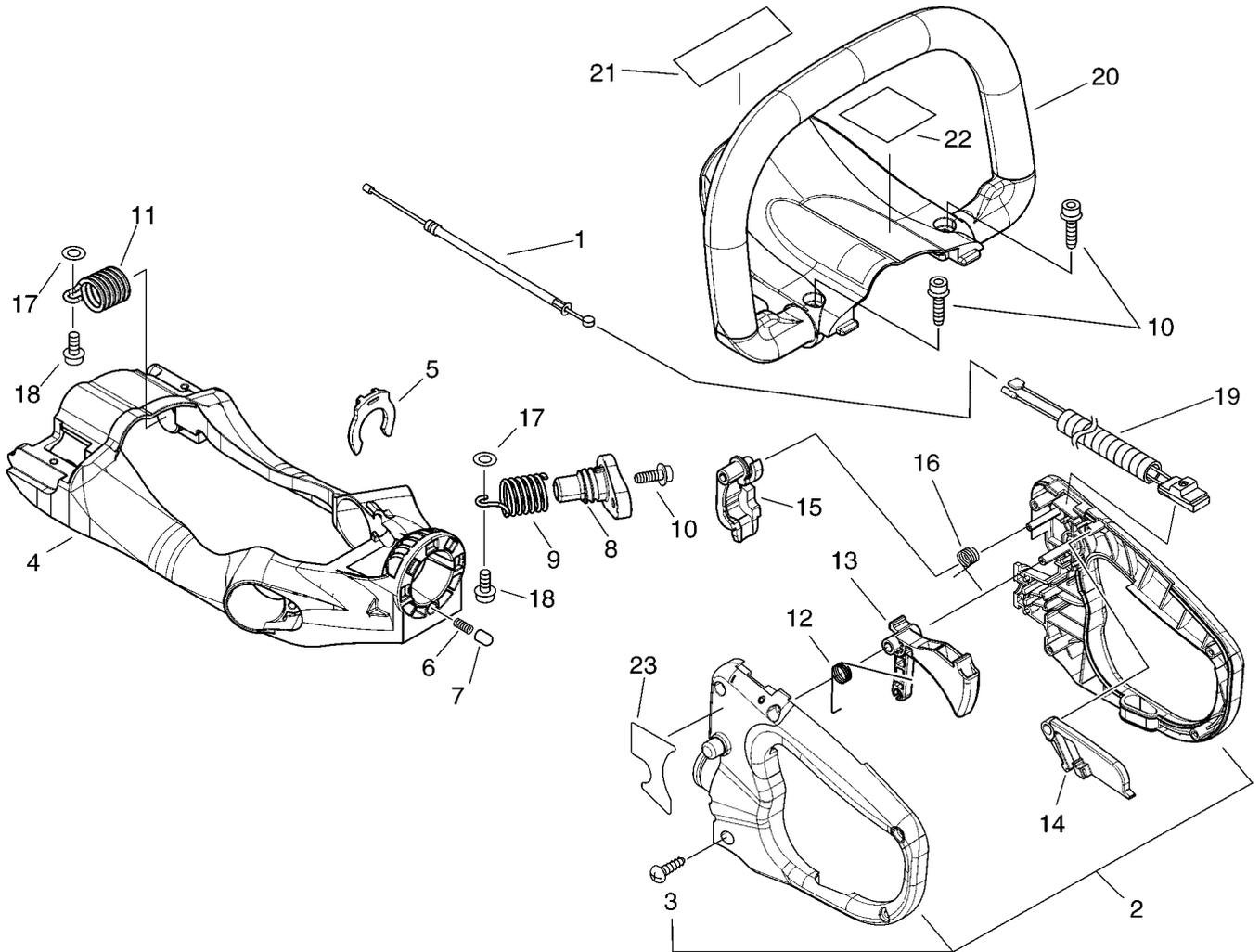
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|-----|----|--------------|------|---------------|---------|
| 25 | | A232-000400 | 1 | LID,CLEANER | |
| 26 | | 890332-52730 | 1 | LABEL, CHOKE | |
| 27 | | V299-000250 | 1 | KNOB,FASTENER | |

HCR-161ES 4 Fuel Tank

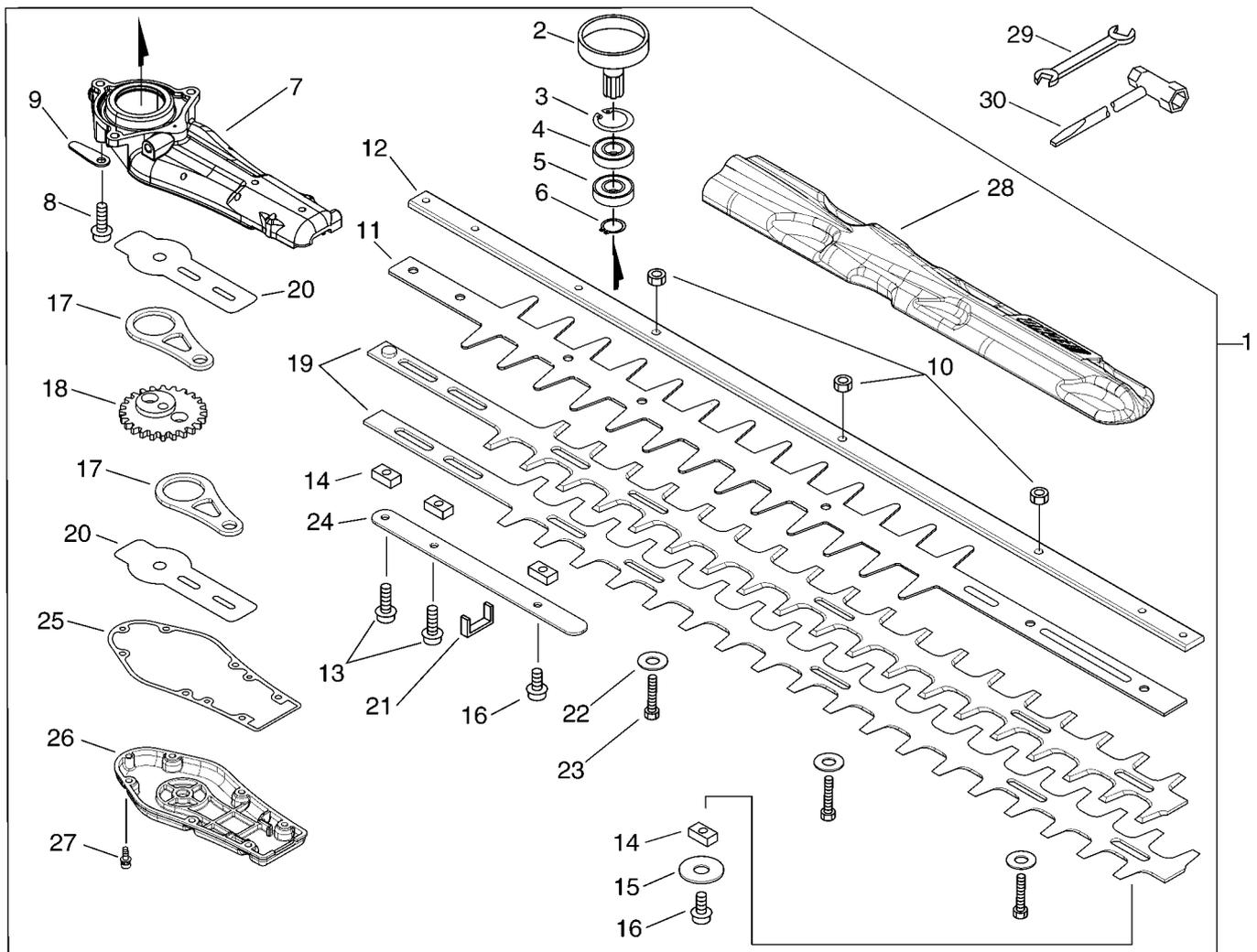


| KEY | LV | PART NUMBER | Q'TY | DESCRIPTION | REMARKS |
|-----|----|--------------|------|------------------|---------|
| 1 | | 91118-05020 | 3 | BOLT | |
| 2 | | 900603-00005 | 3 | WASHER 5 | |
| 3 | | V353-000231 | 3 | COLLAR,5 | |
| 18 | | A350-000590 | 1 | TANK, FUEL | |
| 4 | | P021-012210 | 1 | CAP,FUEL ASY | |
| 5 | + | A365-000060 | 1 | CONNECTOR,CAP | |
| 6 | + | 131016-55830 | 1 | GASKET, FUEL CAP | |
| 7 | | 131205-07320 | 1 | STRAINER, FUEL | |
| 8 | | 132012-12361 | 1 | PIPE | |
| 9 | | 132013-26630 | 1 | CLIP | |
| 10 | | V186-000140 | 1 | JOINT,PIPE | |
| 11 | | 132013-09820 | 1 | CLIP | |
| 12 | | 132115-55930 | 1 | GROMMET, FUEL | |
| 13 | | 130110-54430 | 1 | PIPE, IMPULSE | |
| 14 | | 132010-40830 | 1 | PIPE 3* 6* 75 | |
| 15 | | V471-001880 | 1 | PIPE | |
| 16 | | 437411-19830 | 1 | CLIP, OIL PIPE | |
| 17 | | A356-000030 | 1 | VALVE,CHECK | |

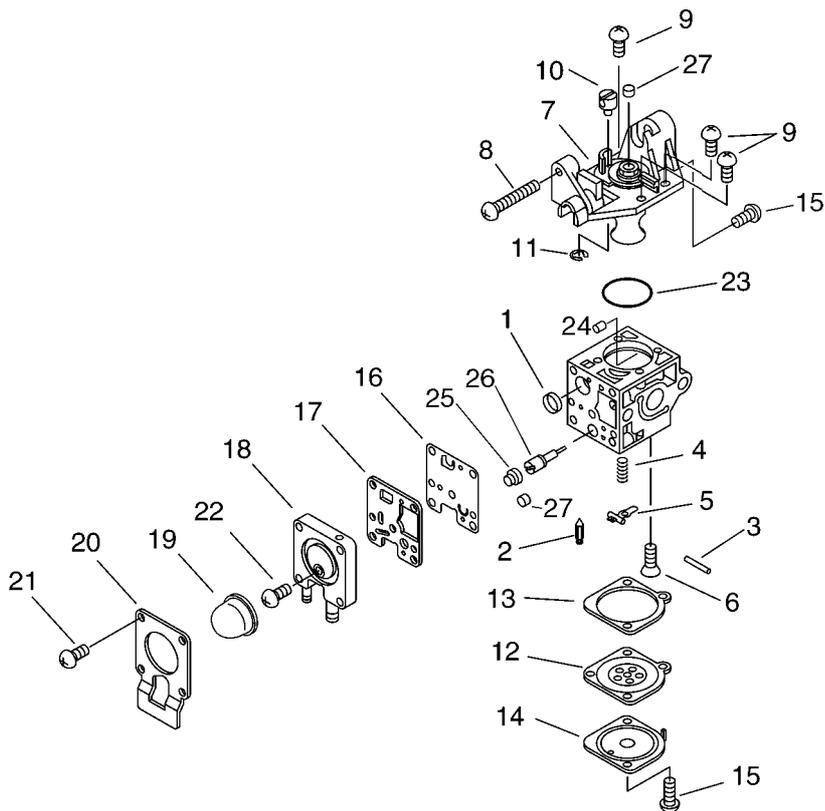
HCR-161ES 5 Handle



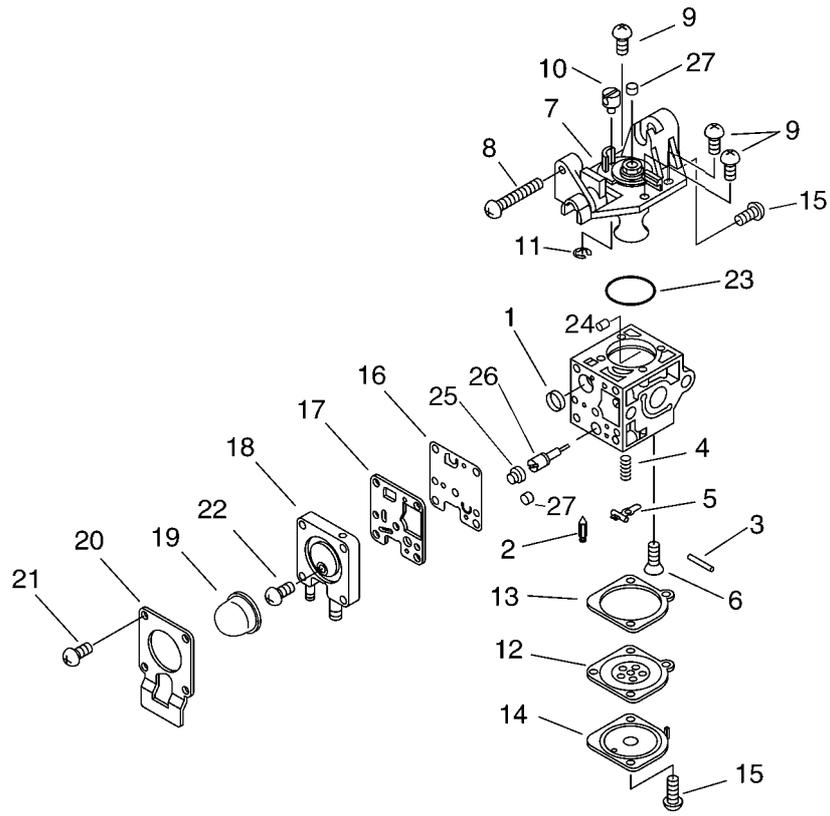
| KEY | LV | PART NUMBER | Q'TY | DESCRIPTION | REMARKS |
|-----|----|--------------|------|---------------------|---------|
| 1 | | V430-001830 | 1 | CABLE,BOWDEN | |
| 2 | | P021-013051 | 1 | HANDLE SET, REAR | |
| 3 | + | 900256-04016 | 5 | SCREW 4*16 | |
| 4 | | C600-000860 | 1 | FRAME | |
| 5 | | C423-000280 | 1 | FIXTURE, HANDLE | |
| 6 | | V450-000630 | 1 | SPRING, COMPRESSION | |
| 7 | | 605611-13360 | 1 | PIN | |
| 8 | | V456-000040 | 2 | HOLDER, SPRING | |
| 9 | | V450-000620 | 2 | SPRING, COMPRESSION | |
| 10 | | 91147-05020 | 4 | BOLT HS FL TAPP | |
| 11 | | V450-000610 | 2 | SPRING, COMPRESSION | |
| 12 | | V452-000300 | 1 | SPRING, TORSION | |
| 13 | | C450-000250 | 1 | CONTROL, THROTTLE | |
| 14 | | C460-000090 | 1 | LOCKOUT, THROTTLE | |
| 15 | | C427-000020 | 1 | STOPPER, HANDLE | |
| 16 | | V452-000310 | 1 | SPRING, TORSION | |
| 17 | | 900603-00005 | 4 | WASHER 5 | |
| 18 | | 900106-05016 | 4 | BOLT, H.S. 5*16 | |
| 19 | | P021-013040 | 1 | SWITCH, ON OFF | |
| 20 | | C400-000480 | 1 | HANDLE, FRONT | |
| 21 | | X502-000390 | 1 | LABEL, ECHO | |
| 22 | | X505-002030 | 1 | LABEL, CAUTION | |
| 23 | | X532-000740 | 1 | LABEL, OPERATION | |



| KEY | LV | PART NUMBER | Q'TY | DESCRIPTION | REMARKS |
|-----|----|--------------|------|--------------------|---------|
| 1 | | P021-013081 | 1 | CASE,GEAR ASY | |
| 2 | + | A556-000470 | 1 | DRUM, CLUTCH | |
| 3 | + | 900702-00035 | 1 | CIRCLIP 35 | |
| 4 | + | 900812-06202 | 1 | BEARING, BALL 6202 | |
| 5 | + | 900810-36202 | 1 | BEARING, BALL 6202 | |
| 6 | + | 900701-00014 | 1 | CIRCLIP 14 | |
| 7 | + | P021-013070 | 1 | CASE,GEAR | |
| 8 | + | 91107-06020 | 3 | BOLT HSH FLANGE | |
| 9 | + | C628-000030 | 1 | PIECE, PLATE | |
| 10 | + | 433022-06460 | 3 | NUT | |
| 11 | + | X431-000030 | 1 | BLUNT | |
| 12 | + | X425-000350 | 1 | SUPPORT,CUTTER | |
| 13 | + | 900106-05025 | 2 | BOLT, H.S. 5*25 | |
| 14 | + | V353-000250 | 4 | COLLAR,5 | |
| 15 | + | 177214-21860 | 1 | WASHER | |
| 16 | + | 900106-05014 | 2 | BOLT, H.S. 5*14 | |
| 17 | + | C532-000170 | 2 | ROD, CONNECTING | |
| 18 | + | V650-000300 | 1 | GEAR, SPUR | |
| 19 | + | X411-000570 | 2 | CUTTER | |
| 20 | + | V150-001810 | 2 | PLATE,EYE | |
| 21 | + | V541-000140 | 1 | SEAL | |
| 22 | + | 699118-04560 | 3 | WASHER | |
| 23 | + | 699115-06960 | 3 | BOLT, CUTTER | |
| 24 | + | V150-001800 | 1 | PLATE,EYE | |



| KEY | LV | PART NUMBER | Q'TY | DESCRIPTION | REMARKS |
|-----|----|--------------|------|----------------------|---------|
| | | A021-001450 | 1 | CARBURETOR,DIAPHRAGM | |
| 1 | + | P005-000010 | 1 | STRAINER | |
| 2 | + | 125337-08260 | 1 | VALVE, INLET NEEDLE | |
| 3 | + | 125338-13930 | 1 | PIN, METERING ARM | |
| 4 | + | P005-000940 | 1 | SPRING, METER. LEVER | |
| 5 | + | 125323-08260 | 1 | ARM, VALVE | |
| 6 | + | 125339-42030 | 1 | SCREW | |
| 7 | + | P005-001320 | 1 | COVER ASY, ROTOR | |
| 8 | + | P005-000100 | 1 | SCREW,THROTTLEADJUST | |
| 9 | + | 125344-13931 | 3 | SCREW | |
| 10 | + | P005-001240 | 1 | POST | |
| 11 | + | P005-000190 | 1 | E-RING | |
| 12 | + | P005-001780 | 1 | DIAPHRAGM | |
| 13 | + | P005-000200 | 1 | GASKET, METERING | |
| 14 | + | 125342-52130 | 1 | COVER, DIAPHRAGM | |
| 15 | + | 125344-52130 | 3 | SCREW | |
| 16 | + | P005-000510 | 1 | DIAPHRAGM, PUMP | |
| 17 | + | P005-000520 | 1 | GASKET, PUMP | |
| 18 | + | P005-001890 | 1 | BASE, ASY PRIMER | |
| 19 | + | 125381-08660 | 1 | PUMP, PRIMING | |
| 20 | + | P005-000250 | 1 | RETAINER | |
| 21 | + | P005-001900 | 4 | SCREW | |
| 22 | + | P005-000270 | 1 | SCREW | |
| 23 | + | P005-000280 | 1 | O-RING | |



| KEY | LV | PART NUMBER | Q'TY | DESCRIPTION | REMARKS |
|-----|----|-------------|------|----------------------|---------|
| 24 | + | P005-001000 | 1 | ROLLER, GUIDE | |
| 25 | + | P005-001250 | 1 | RETAINER, PLUG BALL | |
| 26 | + | P005-001260 | 1 | SCREW, MAINN MIXTURE | |
| 27 | + | P005-001270 | 2 | PLUG, H AJUST SCREW | |

| KEY | LV | PART NUMBER | Q'TY | DESCRIPTION | REMARKS |
|------|----|--------------|------|----------------------|---------|
| | | P005-001660 | 1 | DIAPHRAGM/GASKET KIT | |
| 7-12 | + | P005-001780 | 1 | DIAPHRAGM | |
| 7-13 | + | P005-000200 | 1 | GASKET, METERING | |
| 7-16 | + | P005-000510 | 1 | DIAPHRAGM, PUMP | |
| 7-17 | + | P005-000520 | 1 | GASKET, PUMP | |
| | | P005-001670 | 1 | REBUILD KIT | |
| 7-1 | + | P005-000010 | 1 | STRAINER | |
| 7-2 | + | 125337-08260 | 1 | VALVE, INLET NEEDLE | |
| 7-3 | + | 125338-13930 | 1 | PIN, METERING ARM | |
| 7-4 | + | P005-000940 | 1 | SPRING, METER. LEVER | |
| 7-5 | + | 125323-08260 | 1 | ARM, VALVE | |
| 7-12 | + | P005-001780 | 1 | DIAPHRAGM | |
| 7-13 | + | P005-000200 | 1 | GASKET, METERING | |
| 7-16 | + | P005-000510 | 1 | DIAPHRAGM, PUMP | |
| 7-17 | + | P005-000520 | 1 | GASKET, PUMP | |
| 7-24 | + | P005-001000 | 1 | ROLLER, GUIDE | |

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| A021-001450 | 3 - 17 | P005-000510 | 7 - 16 | V452-000310 | 5 - 16 |
| A021-001450 | 7 - | P005-000510 | 8 - | V456-000040 | 5 - 8 |
| A051-001110 | 2 - 4 | P005-000520 | 7 - 17 | V471-001880 | 4 - 15 |
| A052-000210 | 2 - 17 | P005-000520 | 8 - | V475-001610 | 2 - 23 |
| A056-000190 | 2 - 31 | P005-000940 | 7 - 4 | V485-000870 | 2 - 26 |
| A101-000090 | 1 - 13 | P005-000940 | 8 - | V541-000140 | 6 - 21 |
| A127-000170 | 1 - 19 | P005-001000 | 7 - 24 | V650-000300 | 6 - 18 |
| A130-000550 | 1 - 15 | P005-001000 | 8 - | X411-000570 | 6 - 19 |
| A160-000880 | 1 - 17 | P005-001240 | 7 - 10 | X425-000350 | 6 - 12 |
| A200-000300 | 3 - 14 | P005-001250 | 7 - 25 | X431-000030 | 6 - 11 |
| A232-000400 | 3 - 25 | P005-001260 | 7 - 26 | X495-000110 | 6 - 28 |
| A313-000870 | 3 - 5 | P005-001270 | 7 - 27 | X502-000330 | 2 - 1 |
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| A320-000430 | 3 - 10 | P005-001660 | 8 - | X503-007710 | 2 - 16 |
| A323-000010 | 3 - 11 | P005-001670 | 8 - | X505-002030 | 5 - 22 |
| A350-000590 | 4 - 18 | P005-001780 | 7 - 12 | X530-000210 | 2 - 15 |
| A356-000030 | 4 - 17 | P005-001780 | 8 - | X532-000740 | 5 - 23 |
| A365-000060 | 4 - 5 | P005-001890 | 7 - 18 | 100013-11520 | 1 - 12 |
| A409-000210 | 2 - 22 | P005-001900 | 7 - 21 | 100014-08960 | 1 - 9 |
| A411-000130 | 2 - 25 | P021-007772 | 1 - 8 | 100015-04630 | 1 - 11 |
| A425-000000 | 2 - 27 | P021-012210 | 4 - 4 | 100113-05930 | 1 - 10 |
| A426-000010 | 2 - 28 | P021-013020 | 3 - 21 | 100204-52132 | 1 - 1 |
| A427-000012 | 2 - 29 | P021-013040 | 5 - 19 | 100212-42031 | 1 - 2 |
| A507-000030 | 2 - 8 | P021-013051 | 5 - 2 | 100215-03930 | 1 - 6 |
| A552-000080 | 2 - 34 | P021-013070 | 6 - 7 | 100242-42030 | 1 - 5 |
| A556-000470 | 6 - 2 | P021-013081 | 6 - 1 | 125323-08260 | 7 - 5 |
| A566-000000 | 2 - 32 | P022-006830 | 2 - 6 | 125323-08260 | 8 - |
| A570-000140 | 2 - 35 | P022-007980 | 2 - 19 | 125337-08260 | 7 - 2 |
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| C400-000480 | 5 - 20 | P022-020030 | 2 - 18 | 125338-13930 | 7 - 3 |
| C423-000280 | 5 - 5 | V100-000160 | 1 - 14 | 125338-13930 | 8 - |
| C427-000020 | 5 - 15 | V103-000180 | 3 - 13 | 125339-42030 | 7 - 6 |
| C450-000250 | 5 - 13 | V103-000410 | 3 - 16 | 125342-52130 | 7 - 14 |
| C460-000090 | 5 - 14 | V104-000850 | 3 - 9 | 125344-13931 | 7 - 9 |
| C482-000050 | 3 - 20 | V110-000060 | 6 - 25 | 125344-52130 | 7 - 15 |
| C482-000060 | 3 - 19 | V150-001800 | 6 - 24 | 125381-08660 | 7 - 19 |
| C532-000170 | 6 - 17 | V150-001810 | 6 - 20 | 129011-52730 | 3 - 22 |
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| C600-000860 | 5 - 4 | V202-000030 | 2 - 3 | 130310-54130 | 3 - 24 |
| C628-000030 | 6 - 9 | V202-000090 | 2 - 2 | 131016-55830 | 4 - 6 |
| P005-000010 | 7 - 1 | V299-000250 | 3 - 27 | 131205-07320 | 4 - 7 |
| P005-000010 | 8 - | V353-000231 | 4 - 3 | 132010-40830 | 4 - 14 |
| P005-000100 | 7 - 8 | V353-000250 | 6 - 14 | 132012-12361 | 4 - 8 |
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| P005-000200 | 7 - 13 | V450-000610 | 5 - 11 | 132013-26630 | 4 - 9 |
| P005-000200 | 8 - | V450-000620 | 5 - 9 | 132115-55930 | 4 - 12 |
| P005-000250 | 7 - 20 | V450-000630 | 5 - 6 | 145806-42030 | 3 - 3 |
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| 91121-05016 | 1 - 18 | | | | |
| 91121-05016 | 3 - 12 | | | | |
| 91147-05020 | 5 - 10 | | | | |
| 92003-07000 | 3 - 18 | | | | |
| 94035-36201 | 1 - 4 | | | | |



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